Preliminary Amendment - Monique Thual et al. A Method for Collective Production of Microlenses... Attorney Docket 136.166 Page 2

Entry of the amendments and early consideration and allowance are respectfully requested.

Respectfully submitted,

James E. Willes

James E. Nilles

Registration No. 16,663

Date: December 6, 2001

NILLES & NILLES, S.C. Firstar Center, Suite 2000 777 East Wisconsin Avenue Milwaukee, WI 53202 Telephone (414) 276-0977 Facsimile (414) 276-0982

ds G:\Data\CLIENT\136\166\PTO-PrelAmend.doc



Version With Markings to Show Changes Made

CLAIMS

We claim:

- 1. A method for the collective production of microlenses at the end of a set of aligned optical fibres, characterised in that it comprises a step of heating the end face of the end of all the fibres [(F)] by means of an electric arc [(A)], the end face of the ends of the fibres being situated on this side of a line [(X)] of the hottest points of the electric arc and at a distance d from this line in order to round all the fibre ends homogeneously and simultaneously to obtain all the microlenses.
- 2. A method for the collective production of microlenses according to Claim 1, characterised in that the distance [(d)] between the front face of the ends of the optical fibres and the line [(X)] of the hottest points is between 850 micrometres and 950 micrometres.
- 3. A method for the collective production of microlenses according to Claim 1 [or 2], characterised in that the set of optical fibres consists of a ribbon [(10)].
- 4. A method for the collective production of microlenses according to Claim 3, characterised in that the ribbon comprises monomode fibres [(MO)] whose terminations comprise a length of silica [(SI)] welded to a length of fibre with an index gradient [(GRAD)], the microlenses [(L1, Ln)] being produced at the end of the lengths of fibres with an index gradient [(GRAD)].